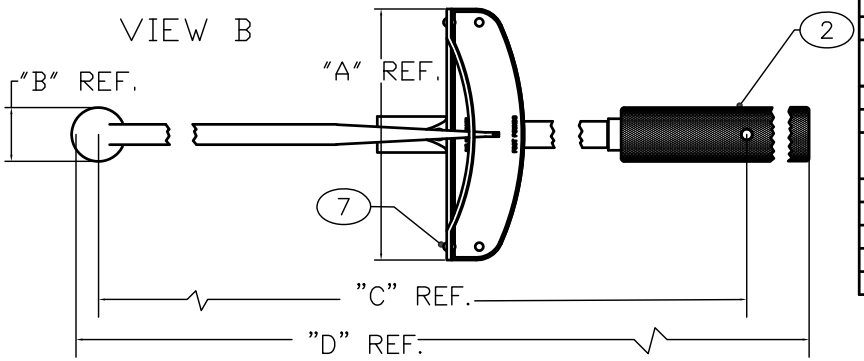

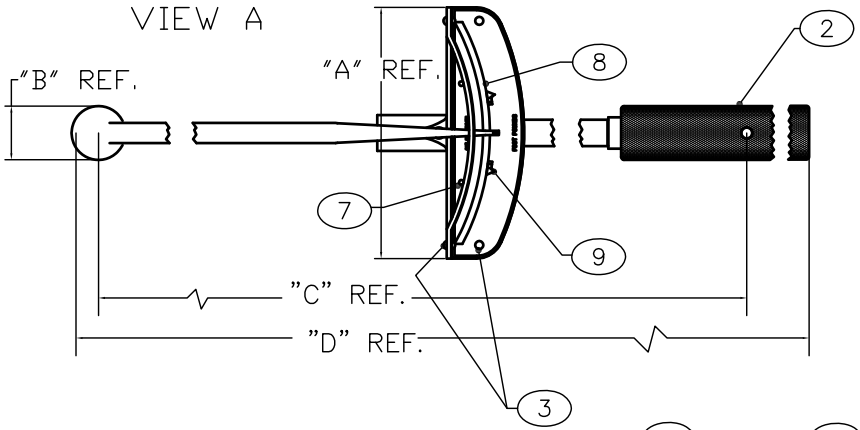

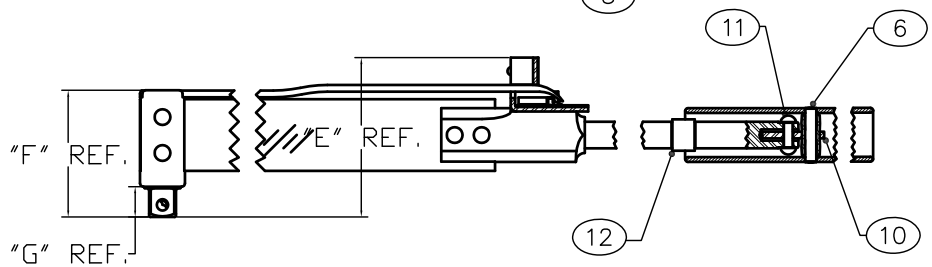

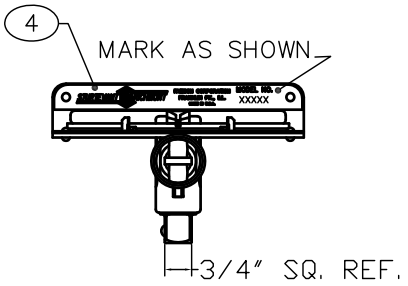

	850209 M200 3/4	850216 M2400I 3/4	850227 M300 3/4	855233 M280 3/4	855270 F280/200 3/4	855271 F410/300 3/4	855291 M280Nm 3/4	855292 M410Nm 3/4	PART NO.	DESCRIPTION
VIEW	A	A	A	A	B	B	A	A		
REV	F	D	E	C	B	C	C	C		
ITEM	QTY	QTY	QTY	QTY	QTY	QTY	QTY	QTY		
2	1	1	1	1	1	1	1	1	859138	HANDLE S300
3	4	4	4	4			4	4	861582	RIVET RD HEAD ALUM
4	1	1		1	1		1		861114	NPS200
			1			1		1	861115	NP S300
6	1	1	1	1	1	1	1	1	861015	HANDLE PIVOT PIN S300
7	2	2	2	2	2	2	2	2	861123	RIVET RD HEAD ALUM
8	1	1		1	-	-	1		859189	GUIDE M200
			1					1	859190	GUIDE M300
9	1	1	1	1	-	-	1	1	861148	MEMORY FINGERS R/L M30
10	1	1	1	1	1	1	1	1	856071	HAMMER ASY F300
11	1	1	1	1	1	1	1	1	861143	RIVET RD HEAD SOFT IRON
12	1	1	1	1	1	1	1	1	861145	HANDLE STOP S300
15	1	-	-	-	1	1	-	-	857313	TIPS ON TORQUE

DRAWING #	VIEW	"A"	"B"	"C"	"D"	"E"	"F"	"G"
850209	A	7	1 1/2	24	28 1/8	4 9/16	3 17/32	51/64
850216								
850227		8		30	34 1/4	5 5/32	4 11/64	27/32
855233		7		24	28 1/8	4 9/16	3 17/32	51/64
855270	B		1 1/4			4 7/16	3 9/16	7/8
855271		8	1 1/2	30	34 1/4	5 5/32	4 11/64	27/32
855291	A	7		24	28 1/8	4 9/16	3 17/32	51/64
855292		8		30	34 1/4	5 5/32	4 11/64	27/32

PLEASE NOTE – IF CUSTOMER REPLACES PARTS THEY ARE RESPONSIBLE AS STATED BELOW:

1. REMOVAL OF SCALE VOIDS ACCURACY & WARRANTY OF WRENCH.
2. REPLACING MEMORY FINGERS OR GUIDE – CARE MUST BE TAKEN NOT TO DAMAGE OR SCRATCH SCALE.
3. REPLACING HANDLE OR ITS COMPONENTS – HANDLE MUST PIVOT FREELY WHEN IN OPERATION OR WRENCH WILL BE INACCURATE & VOID WARRANTY.

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TORQUE MEASUREMENT SYSTEMS
DIVISION OF RYESON CORPORATION

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PART DESCRIPTION
M200, M2400I, M300, M280, F280/200, F410/300, M280Nm, M410Nm

DIAGRAM NO. & REV.
850209–855292
Rev. See Part #